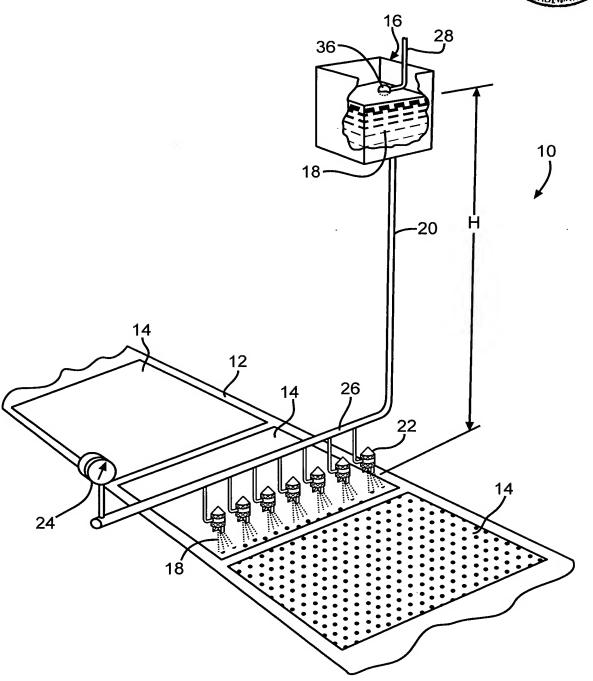
"REPLACEMENT SHEET"
Gravity Regulated Method and Apparatus for Controlling
Application of a Fluid
Name of Inventor: Michael E. Frezza et al.
Name & Telephone Number of Person to Call If Necessary:
Shital A. Shah: (419) 255-5900
Docket No.

Serial No. 10/603,964 Sheet 1 of 3

Γ

Docket No. 1-73788

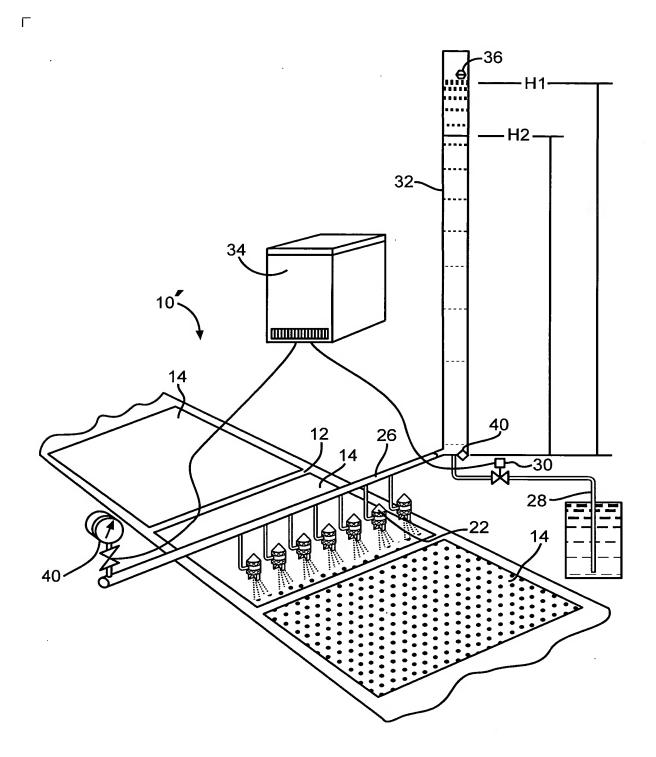




"REPLACEMENT SHEET"

Gravity Regulated Method and Apparatus for Controlling Application of a Fluid Name of Inventor: Michael E. Frezza et al. Name & Telephone Number of Person to Call If Necessary: Shital A. Shah: (419) 255-5900

Serial No. Docket No. 1-73788



<u></u> → IG. 2

"REPLACEMENT SHEET"
Gravity Regulated Method and Apparatus for Controlling
Application of a Fluid
Name of Inventor: Michael E. Frezza et al.
Name & Telephone Number of Person to Call If Necessary:
Shital A. Shah: (419) 255-5900

Serial No. Docket No. 10/603,964 Sheet 3 of 3 1-73788

Γ

100 **OPERATE CONVEYOR** 102 FILL RESERVOIR WITH FLUID TO AN INITIAL HEIGHT 104 MEASURE THE PRESSURE OR HEIGHT OF THE FLUID 106 OPERATE THE DISPENSING APPARATUS TO DISCHARGE THE FLUID ONTO A WORKPIECE 108 MEASURE A SECOND PRESSURE OR HEIGHT OF THE FLUID 110 CALCULATE THE AMOUNT OF FLUID USED 112 114 116 IS THE AMOUNT **MORE** OF FLUID **REFILL REFILL LESS** DISPENSED RESERVOIR RESERVOIR **MORE THAN** TO A TO A LESS THAN OR **LESSER** GREATER **EQUAL TO DESIGN HEIGHT HEIGHT PARAMETERS EQUAL TO T**IG. 3

L